# Medium Duty Cantilever <br> Assembly Instructions 



PARTS LIST


## GENERAL SAFETY INFORMATION

Use two people when setting up this unit. Some parts may have sharp edges. Care must be taken when handling various pieces to avoid injury. For safety, wear a pair of work gloves when assembling or performing any maintenance on packing table

## STEP 1

Stand unit Uprights into an upright position parallel to each other approximately the distance of Brace Beams

## STEP 2

With 1 person supporting the uprights, attach the first Brace Beam on the lower half of the uprights at a desired height.

## STEP 3

With 1 person supporting the uprights, attach the 2nd Brace Beam at the exact same level as the first brace beam on the back of the uprights.

## STEP 4

With 1 person supporting the uprights, attach the 3rd Brace Beam on the upper half of the uprights at a desired height.

## STEP 5

With 1 person supporting the uprights, attach the 4th Brace Beam at the exact same level as the 3rd brace beam on the back of the uprights.

## STEP 6

Check for stabilization, safety clips on all 4 Brace Beams should be securely locked into uprights.

## STEP 7

Attach Arms to uprights in pairs at equal heights on the uprights. Arms can be attached at any desired location for your application purposes.

## Single Sided Unit

7a.
All arms must be attached on the front side of the unit identified as the side with the longer base.
UNIT CANNOT SUPPORT WEIGHT ON OTHER SIDE DUE TO TIPPING DANGER.

## Double Sided Unit

7b.
Arms can be placed on both sides of the unit without tipping concerns.

## STEP 8

Recheck all nuts, bolts and screws for tightness.
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